

Terminator 300 Roof Ventilator

Static Roof Ventilator Wind Load Resistance Test Report

Report No: TJWD 201411

Test Content: Wind load resistance, status and impact on product integrity at different wind speeds.

Test Sample: 300mm throat static roof ventilator.

Type: Terminator 300 – throat diameter 300mm.

Sample Provided By: Gilco Solutions Pty Ltd

Test Carried out by: Toprise technology Ltd

Test Equipment: The experiment used a TJ-2 reverse flow boundary layer wind tunnel which is a computer controlled, wind tunnel.

Tunnel Length – 15m

Section – 3.0m x 2.5m

Test wind velocity capability – 2m/s – 68m/s

Contraction Ratio – 3.56

Turbulence Level - <1%

Computer Controls – tested and working

Fan System – variable speed, 530kw DC motor

Test Date: 03-04-2014

Test Description: Observe any changes to ventilators structure and stability when subjected to wind speeds of 10m/s-35m/s.

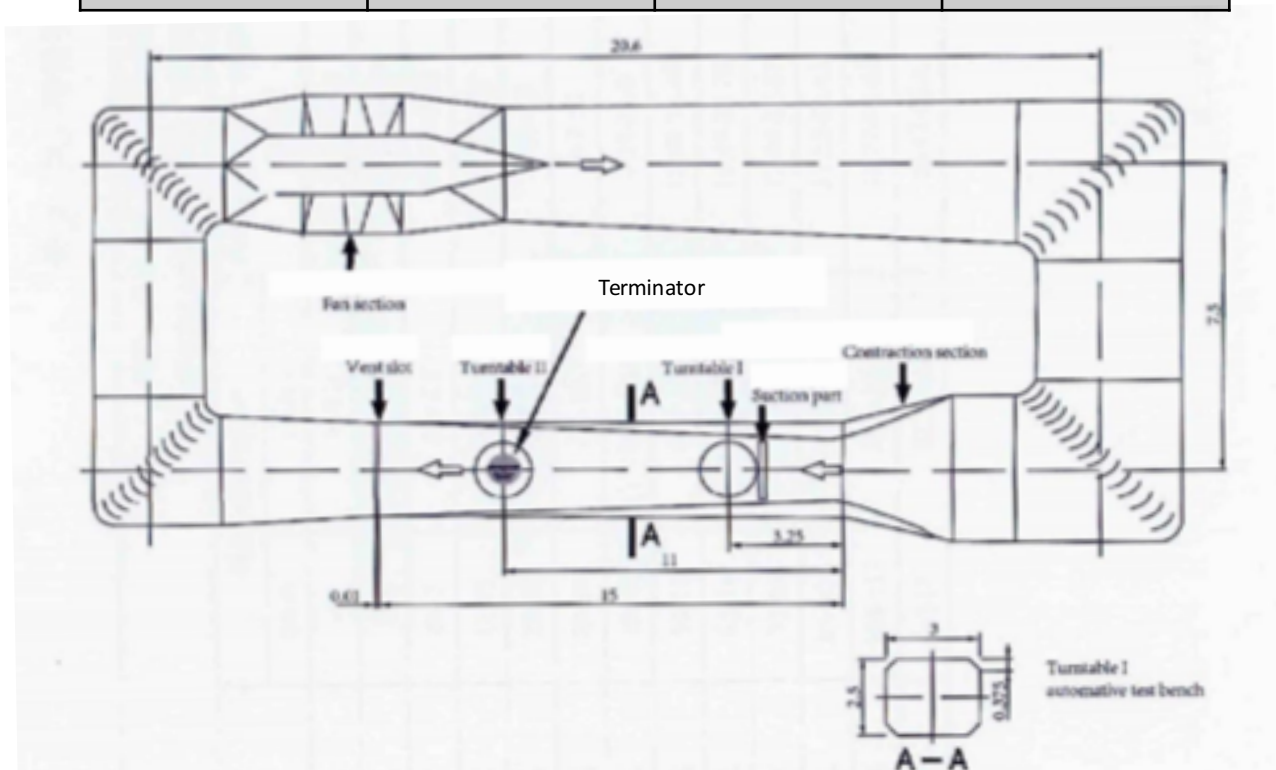
Test Result: See Table 1

End of Page 1

Terminator 300 Roof Ventilator

Wind speed capacity – Table 1

Wind speed	Duration	Damage	Description
10 m/s	10	No	Steady
15 m/s	10	No	Steady
20 m/s	10	No	Steady
25 m/s	10	No	Steady
30 m/s	10	No	Steady
35 m/s	10	No	Slight wobble
40m/s	5	No	Slight wobble



Terminator 300 Roof Ventilator

Static Roof Ventilator Exhaust Capacity Test Report

Report No: TJWD 201409

Test Content: Ventilators flow coefficient at different wind speed.

Test Sample: 300mm throat static roof ventilator.

Type: Terminator 300 – throat diameter 300mm.

Sample Provided By: Gilco Solutions Pty Ltd

Test Carried out by: Toprise technology Ltd

Test Equipment: The experiment used a TJ-2 reverse flow boundary layer wind tunnel which is a computer controlled, wind tunnel.

Tunnel Length – 15m

Section – 3.0m x 2.5m

Test wind velocity capability – 2m/s – 68m/s

Contraction Ratio – 3.56

Turbulence Level - <1%

Flow field – Clear

Computer Controls – tested and working

Fan System – variable speed, 90kw DC motor

Test Instrument: BT-2234C intelligent photoelectric digital tachometer, speed range 2.5-999.99rpm

Test Date: 24-03-2014 Test Description 1: Exhaust capacity of static type roof ventilator at specified wind speeds. Set temperature of 22°C with constant wind velocity.

Test Result: See Table 1 & Table 2

Terminator 300 Roof Ventilator

Exhaust capacity – Table 1

Wind tunnel velocity	Wind velocity in varipitch	Flow coefficient
2 m/s	1.04	0.52
4 m/s	2.04	0.51
6 m/s	3.05	0.51
8 m/s	3.84	0.48
10 m/s	4.73	0.47

Wind speed	Water column height
2 m/s	0.15
4 m/s	0.26
6 m/s	0.58
8 m/s	0.92
10 m/s	1.40

Terminator 300 Roof Ventilator

In addition to wind tunnel testing as per page 1, the Terminator 300mm static roof vent has included 3D modelling/testing in accordance with AS4740 Section 5.4.

Mechanical Performance:

The Terminator 300 has met or exceeded all requirements for compliance as per the following standards:

AS4740 (Main Standard)

AS2428 Part 1 (Rain),

AS2428 Part 2 (Wind),

AS2428 Part 4 (Fire) *

AS2428 Part 5 (Coefficient of Discharge)

AS1668.2 and 1668.4.

Structural Certification:

Tested to establish appropriate drag coefficients, surface pressures and base fixing loads for Region D wind loads.

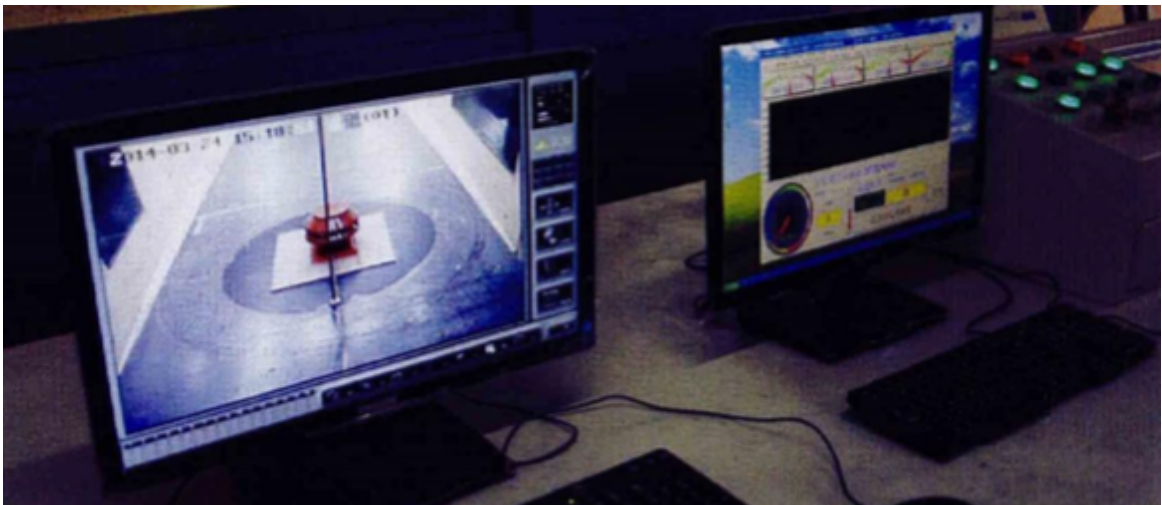
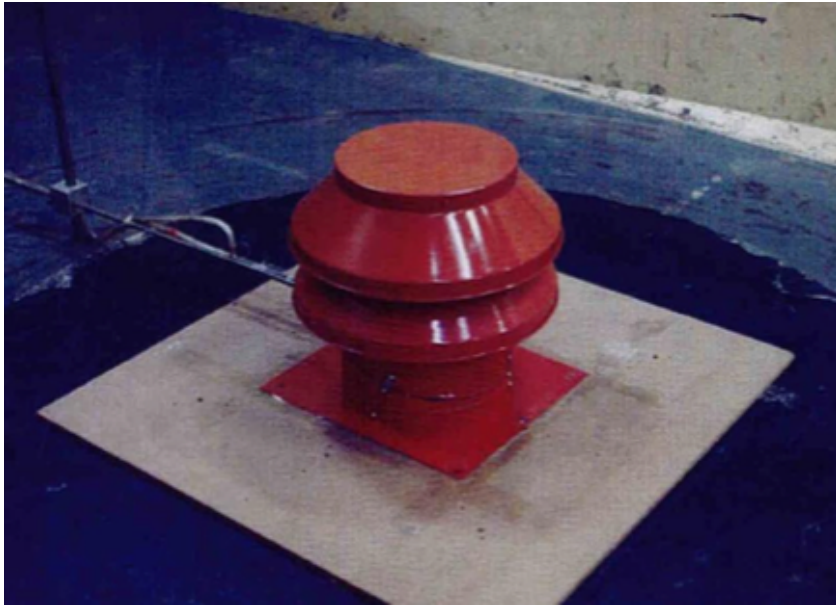
FE analysis has been utilised* for this element of structural certification as per AS4740 – Appendix 1/15.

Cad Fabrication drawings, 3D Imaging and modelling: *Genesis 3D, Western Australia.*

Qualitative Wind Loading Estimates: *Plexus Engineering Western Australia.*

Structural Finite Element Analysis: *Plexus Engineering Western Australia.*

Terminator 300 Roof Ventilator



***** End of Test Report *****